

PART REV FIRST TERMINATOR FEED TYPE	DESCRIPTION					USED ON
15283421 E - LEADMAKER MECH POST FEED 1528342 -2 E - BENCH MECH PRE FEED 1528342 -6 E - LEADMAKER MECH POST FEED	CUTS CARRIER CUTS CARRIER CONTINUOUS CARRIER					
-1528342 - 1 E - LEADMAKER MECH POST FEED -1528342 - 2 E - BENCH MECH PRE FEED -1528342 - 6 E - LEADMAKER MECH POST FEED	-1 AND SPARE PARTS -2 AND SPARE PARTS -6 AND SPARE PARTS			- 1 1 1	1 1 1 1528342	PRINT, APPLICATOR LOG SHEET
-1528342 -7 A	SPARE PARTS KIT	9				DOCUMENTATION PACKAGE
				- 1 1 1	1 1 1 461264-5	PLATE, IDENTIFICATION
RIMP DATA amp terminal amp crimp specs						SCR,DRIVE(#2x.19)ID PLATE
RMINAL NAME: STANDARD POWER TIMER CONTACT. A IMP SIZE TYPE RANGE	8-0-1 8-0-1			- 1 1 1	1 1 1 3-18031-0	SCR,SKT SET(M6X6)RAM
RE 2.03 [.080 IN] F 0.50mm² - 1.00mm² SUL 6.35 [.250 IN] 0 6.00 MAX				- 1 1 1		SCR,SET(M5X20)DRAG SCR,BHC(M4X10)ANVIL
RE STRIP LENGTH APPL INSTRUCTION SEE APPL. SPEC.		39			1 1 1 5-18022-2 1 1 1 985575-3	SCR,HEX(M4X8)FEED FINGER
RMINAL 114–18037 (A) – FEED PL SPEC 114–18388 (B) – DI 19.50 [.768 IN]	63	45 (38)		- 1 1 1	1 1 1 1338685-1	PAWL, FEED
TERMINALS APPLIED	(50)			-4444	4 4 18024-8 1 1 18030-1	SCR,BHC(M4x12)SHEAR HOLDER
ERMINAL SEAL VW SEAL PT.NO. - COLOUR 9040 (A) 963243-1 - - LIGHT BLUE	Rec.	44 3.75 [.148 IN	REF	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1 811242-6 1 1 1 1 690753-2	BUMPER, HOLDDOWN SPACER, TONKER
1412 (B) - 357 972 742 - YELLOW 				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1 18024-3 - 1 - 1338675-1 1 - 1 1338676-1	SCR,BHC(M3X10)CAM CAM, PRE FEED 30 & 40 mm ST CAM, POST FEED 30 & 40 mm ST
 	51		REF	- 1 1 1	1 1 1 1320999-4 1 1 1 690191-1	APPLICATOR BASIC SUBASSY PLUG, NYLON
					1 1 1 1338660-1	RAM
E CRIMP HEIGHT KEF SETTING			4			SCR,BHC(M8X25)RAM
1.00mm² 1.61 ±0.05 [.063 ±.002 IN] B B 0.75mm² 1.52 ±0.05 [.060 ±.002 IN] C 4	(46		5		1 1 690125-1 1 1 1 469367-1 1 1 1 879103-2	SHIM SUBASSY SPACER, FINE ADJUST FINE ADJUST HEAD SUBASSY
0.50mm ² 1.43 ±0.05 [.056 ±.002 IN] D 0 	40				1 1 1 1 1-1320934-1	SUPPORT, TERMINAL
					1 1 <th1< th=""> <th1< th=""> <th1< th=""> <th1< th=""></th1<></th1<></th1<></th1<>	SUPPORT, TERMINAL SCR,BHC(M4X25)STRIP_GUIDE WASHER, FLAT(M4)
			57		3 3 1-18023-2 1 1 1320908-7 1 1 1633073-2	SCR,SKT CAP(M4X12)MOUNT BLOCK SPACER, STRIP GUIDE STRIP GUIDE PLATE ASSY
<u> </u>				$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1 1-455888-5 2 2 2 1-22284-0	SPACER, FRONT SHEAR DEP SPRING, DRAG
				$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 356835-1 1 1 240792-1 1 1 1320928-6	LEVER, DRAG RELEASE DRAG, TERMINAL PLATE, STRIP GUIDE
 				$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1 980371-4 1 - 1 690472-2	SCR,SHC SHLD STRIPPER
	(30) (29) REF			$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 1-18023-1 4 4 18025-2 - 1 - 690472-1	SCR,SHC(M4X10)STRIPPER WASHER,LOCK(M4)STRIPPER STRIPPER
	29			1 - 1	1 – – 1338684–2	HOLDER, SHEAR, FRONT (NO-CUT)
 A RECOMMENDED SPARE PARTS. 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY. 3. HURDICATE DAILY, DED THE ADDUCATED INCEDUCTION. 		46 (REF)				
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. 	31(32)				1 1 3-22280-3 1 1 356885-5	SPRING, SHEAR STOP, SHEAR
INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.		46		$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	- <u>1 1 1 1-1320921-0</u> 1 1 1 318707-7	HOLDER, SHEAR, FRONT (CUT) SHEAR, FLOAT (FRONT)
APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT					1 1 1 4–1333204–2	ANVIL
QUALIFICATION. APPLY $\#1-23419-5$ LOC-TITE TO THREADS.			/		1 1 1 1338680-6 1 1 1 238011-2	DEPRESSOR, SHEAR (FRONT) SPACER, BLOCK CRIMPER
	- •	\sim \bigcirc	<u>/</u> 1	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 1 562244-2 1 1 455888-9 1 1 1-456405-6	CRIMPER, INSULATION SPACER, CRIMPER CRIMPER, WIRE
VIEW B ROTATED 180° T FEED 40 mm STROKE POST FEED 30 mm STROKE PRE FEED 30 mm STROKE PRE FEE				-77 -76 -72 -71 -	6 -2 -1 PART NO	DESCRIPTION PARTS LIST
$\begin{array}{c c} 4\\ F \end{array} & \begin{array}{c} 49\\ F \end{array} & \begin{array}{c} 49\\ (REF) \end{array} & \begin{array}{c} 49\\ F \end{array} & \begin{array}{c} 44\\ F \end{array} & \end{array} & \begin{array}{c} 44\\ F \end{array} & \begin{array}{c} 44 \\ F \end{array} & \begin{array}{c} 44\\ F \end{array} & \begin{array}{c} 44\\ F \end{array} & \begin{array}{c} 44\\ F \end{array} & \begin{array}{c} 44 \\ & \end{array} & \end{array} \\ & \end{array} \\ & \begin{array}{c} 44 \\ & \end{array} & \end{array} \\ & \end{array} \\ & \end{array} \\ & \end{array} \\ & \end{array} $ & \end{array} & \\ \\ \\ \end{array} & \\ \\ \end{array} & \\ \end{array} \\ \\ \\ \end{array} \\ \\ \end{array} \\ \\ \\ \\	ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS			QTY RE	DPER ASSY	OBMARO4 MATERIAL _ HEAT TREAT
(REF) (REF) (REF) (REF) (REF)	BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE				3: 0 FUC ± - 1 FUC ± - 2 FUC ± - 2 FUC ± - 3 FUC ± - 1 FUC ± - 3 FUC ± - 3 FUC ± - 4 FUC ± - 3 FUC ± - 4 FUC ± - 5 FUC + 5 F	OSWARO4
	DAMAGE TO CRIMP TOOLING.	GUIDE OFF INSULATION	E ECR-10-014558 P LTR REVISION RECORD	09JUL2010 LG TE DATE DWN APVD SURFACE TEXTURE	4 PLC ± -	FINE ADJ SIDE_FD HD-I APPL
8 7	6	5 4	3		V ///	ESSIBLE PRODUCTION DRAW